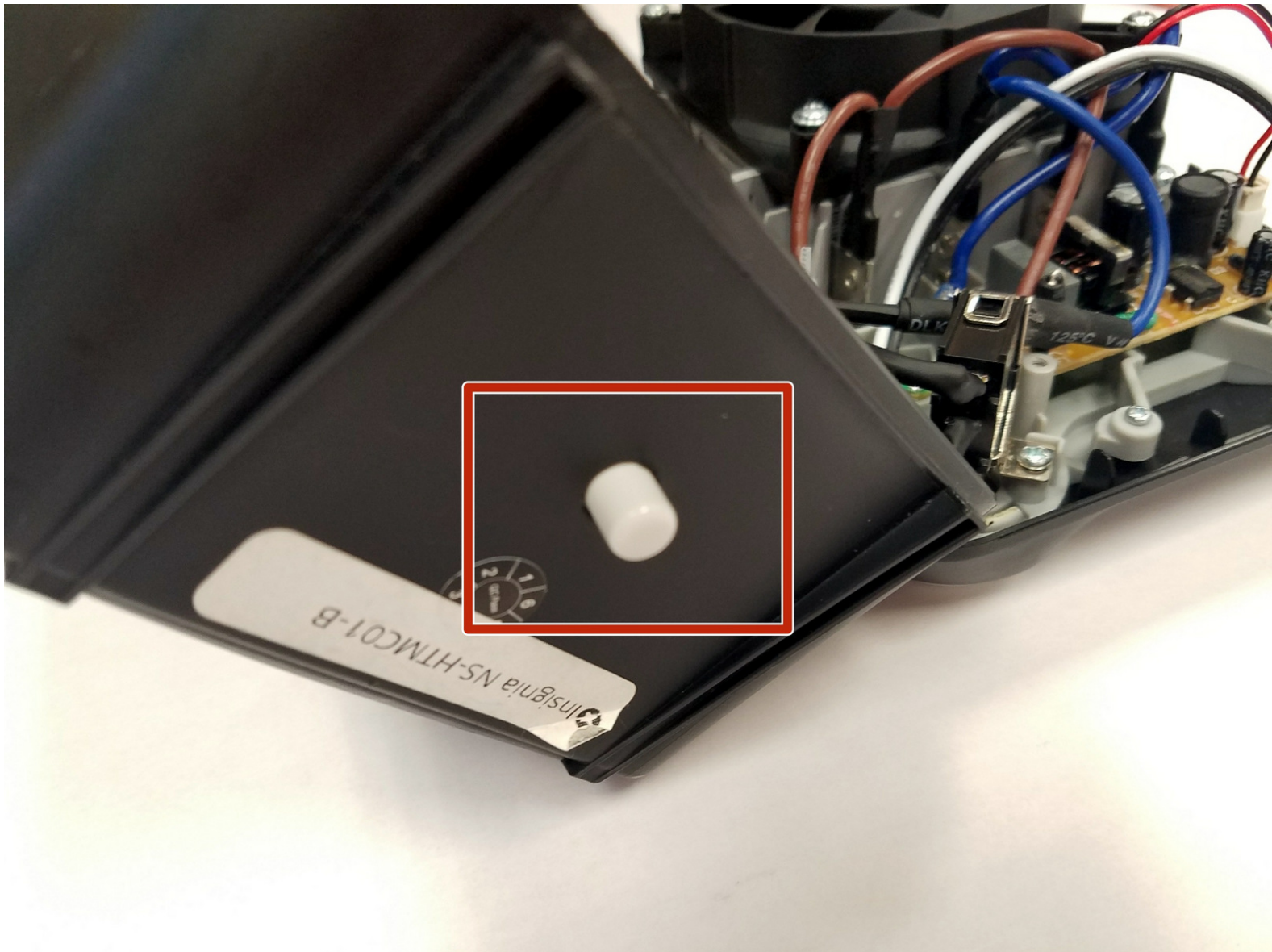




# Insignia NS-HTMC01-B Tip-Over Safety Switch Replacement

Replace a defective Tip-Over Safety Switch to make sure the heater turns off when it is knocked over.

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## INTRODUCTION

This guide will take you through the process of replacing the Tip-Over Safety Switch inside the Insignia NS-HTMC01-B.

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### TOOLS:

- [4mm Phillips Screwdriver](#) (1)
  - [Phillips #0 Screwdriver](#) (1)
  - [Phillips #2 Screwdriver](#) (1)
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## Step 1 — Front Case



- Flip the device over so the back panel faces up.
- Unscrew the four screws counter-clockwise from the back panel using a 4mm Phillips screwdriver.
  - ⓘ You may want to use a flashlight during this step, as the screws are hard to see.
  - ⚠ Make sure to firmly connect your screwdriver with the head of the screw. A loose connection can strip the screw head, making the screws nearly impossible to remove.

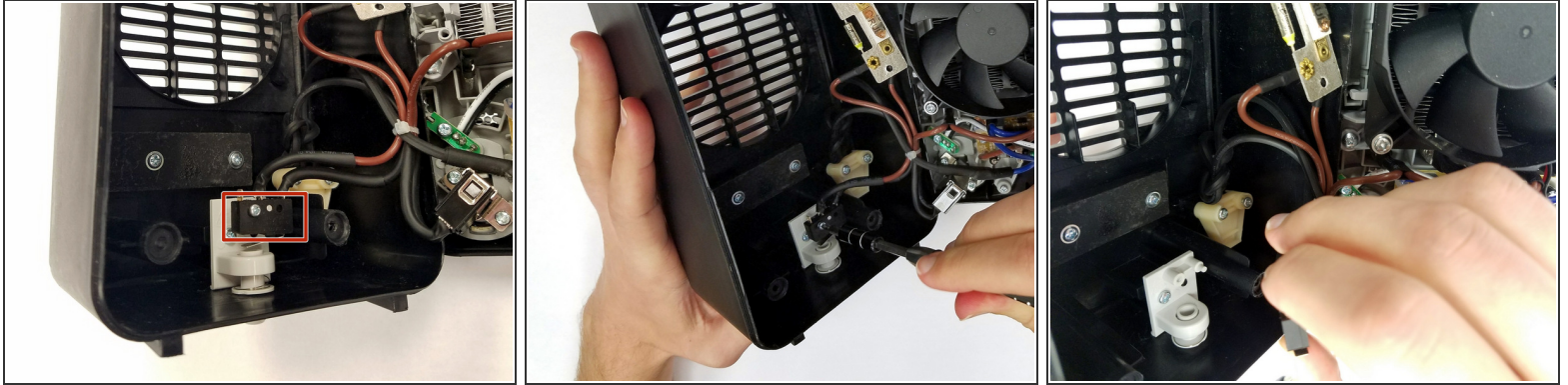
## Step 2



- Take the screws out and set them aside.
  - ⓘ Be sure to set them somewhere flat, so they don't roll away.
- Gently pull the front panel and back panel apart to open the device.

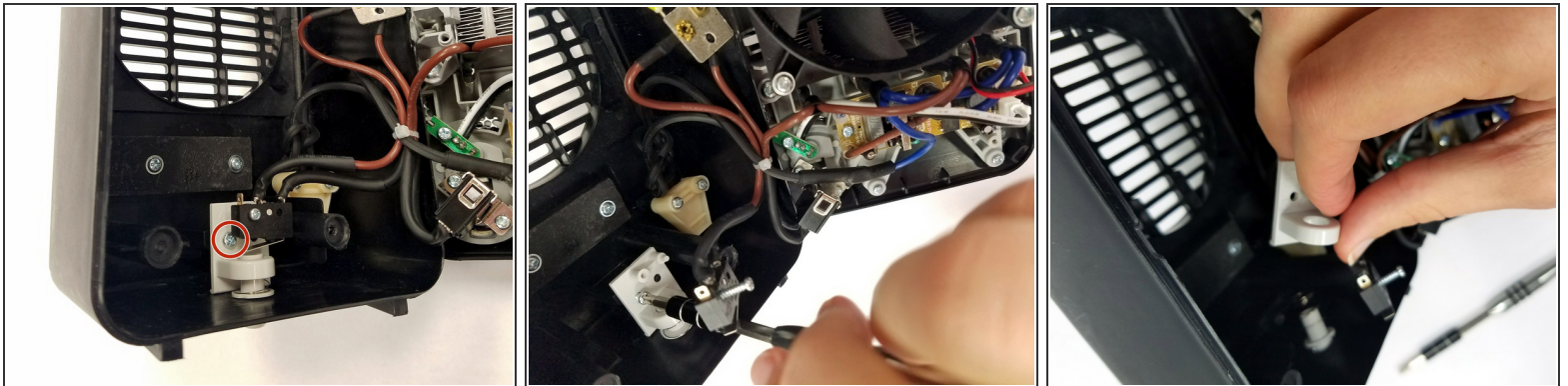


### Step 3 — Tip-Over Safety Switch



- Use a Phillips #0 screwdriver to remove the 1.3mm screw on the black rectangle above the Tip-Over Safety Switch.

### Step 4



- Use a Phillips #2 screwdriver to remove the 0.9mm screw from the back panel of the Tip-Over Safety Switch.
- Remove the back panel and the Tip-Over Safety Switch.

To reassemble your device, follow these instructions in reverse order.

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